

IMPORTANT

The materials have been packaged with the utmost care to avoid breakage. Please contact us as soon as possible if you find anything damaged or missing so that we can make it right and get you on your way to your new door.

PACKAGE CONTENTS

- | | |
|-------------------------|------------------------------------|
| 1. Instruction pamphlet | 5. Interior glass molding |
| 2. Glass with gasket | 6. Exterior glass molding |
| 3. Screws | 7. Exterior decorative molding(s)* |
| 4. Nails* | |

NECESSARY

TOOLS AND MATERIALS

- | | |
|--|-------------------------------|
| 1. Solid core door | 8. Jigsaw and blade |
| 2. Sawhorses or other support | 9. Phillips head screwdriver |
| 3. Pencil | 10. Hammer |
| 4. Straightedge or ruler | 11. Chisel or flush cut blade |
| 5. Measuring Tape | 12. Nail set* |
| 6. Drill | 13. Wood Filler* |
| 7. Spade bit or large diameter drill bit | 14. Caulk (optional) |

*Decorative molding kits only

ASSEMBLY INSTRUCTIONS EXTERIOR DOOR KIT WITH LITE



Make it MID*CENTURY, LLC 2017

METHOD OF ASSEMBLY

PREP: Start by laying your solid-core door on a horizontal surface with clearance for cutting your opening. If you have determined an inside or outside face for of door, start with your door exterior side up.

DRAW: Following the dimensions provided with these instructions, lay out the opening for the glazing. Once you have your shape drawn, lay the exterior molding stop on the line to confirm a match. Adjust if necessary.

CUT: Using a spade bit or a drill bit sized to accommodate your jigsaw blade, make a hole tangential to the marks you have made for the cutout. (Figure 1) You may want or need to make multiple holes to cut out your shape.

Once you have your hole(s), use your jigsaw to cut out the opening. Tip: cut just to the outside of the line you have drawn. Note that there is a 3/8" molding stop overlap to cover any wavers in your cut line.

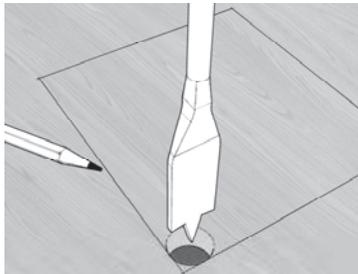


FIGURE 1

FIT: Test fit the exterior stop molding in the hole you have cut. Make any adjustments as necessary to ensure a satisfactory and level fit. To fine tune, you may wish to use a sander or rasp. With the exterior stop molding fit in the opening, flip your door so that the inside door faces up on your supports. Place the door so that the support is under the opening you just created to hold the exterior stop molding in place. This is crucial to support the glass you will insert in the next step.

GLAZING: Place your glass in the opening within the exterior molding. There is no inside or outside for clear glass. If you have reed or frosted glass, keep the reed or frosted side to the interior.

ASSEMBLE: Once your glass is seated, place the interior molding in the frame and seat to the exterior molding frame. Using the provided #4 stainless steel screws, screw together the interior and exterior moldings.

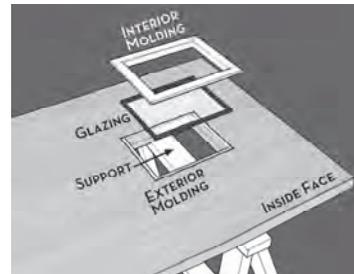


FIGURE 2

(Figure 2) Tip: Depending on your exact door size, there may be a small gap between the door and the interior molding frame even when the frame is completely seated. To fill any gap, remove the interior molding, roll a small amount of wood putty into a rope and apply it to the bottom edge of the molding lip. Re-seat your interior molding onto the exterior molding, pressing to seat the molding fully. Remove any excess putty that squeezes out of the frame and re-attach the moldings.

PLUG: Apply glue into each screw indentation and tap a provided plug in each hole gently with a hammer. When plugs are fully dry, utilize a sharp chisel, knife or flush-cut saw to remove the excess plug. Sand smooth before applying a finish. If you would rather, wood filler may be used to fill the screw holes.

REPLACEMENT: In the future, to replace your glass you do not need to purchase a new frame. Using a 1/4" drill bit, carefully drill out the plug or filler until you reach the screw. Then simply unscrew the two frames of stop molding to remove and replace the glass.

FOR KITS WITH ADDITIONAL DECORATIVE MOLDING

ASSEMBLE: Follow the prior steps to assemble the glazing portion of your door. Flip your door so that the exterior is facing up then proceed with the following steps.

DRAW: Following the dimensions provided with these instructions, use a pencil to lay out the locations for the additionally applied moldings.

ASSEMBLE: Kits are shipped with ready-to-apply moldings when possible. Infrequently we cannot ship some items pre-assembled. Any additional assembly instructions that you may need to do before proceeding are shown on the dimension sheet provided with these instructions.

FIT: Dry fit your moldings on your door to ensure your pencil marks are correct.

ATTACH: Using the provided nails and pre-drilled holes, nail the moldings to your door face. Using a nail set, set the head of the nails under the surface of the molding. Using wood putty, fill these divots and sand smooth prior to applying a finish.

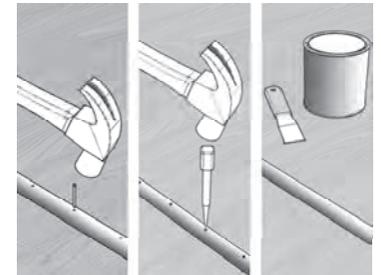


FIGURE 3

(Figure 3)

OPTIONAL: You may wish to apply caulk to the edge of the moldings where they meet the door. Tip: Choose caulk based on what finish you will be applying and caulk after the finish has sufficiently dried.