

IMPORTANT

The materials have been packaged with the utmost care to avoid breakage. Please contact us as soon as possible if you find anything damaged or missing so that we can make it right and get you on your way to your new door.

PACKAGE CONTENTS

1. Instruction pamphlet
2. Door appliqué pieces
3. Joint caulking (certain kits)
4. Adhesive

NECESSARY

TOOLS AND MATERIALS

1. Flat panel garage door
2. Pencil
3. Straightedge or ruler
4. Measuring tape
5. Non-marring tape
6. Bracing materials
7. Paint
8. Caulk (optional)

ASSEMBLY INSTRUCTIONS FLAT PANEL GARAGE DOOR KIT



PREPARATION

NOTE: All kits come in pieces designed to fit your door and allow for each panel's hinge line. However, where shipping prohibits an overly long or large piece, these have been further broken down into smaller sections. These joints are marked as shown on the included additional assembly instructions sheet which will assist in matching pieces together.

PREP: Start by cleaning your door well with soap and water. Be sure to rinse the door thoroughly to remove residue and leave the door to dry completely before proceeding. If you are working with a new garage door, mount your kit before hanging the door. Be aware that you will not be able to raise and lower your garage door until each section is complete.

PRE-ASSEMBLY: Find a large, relatively flat area (garage floor, driveway) to lay out the pieces of your kit and familiarize yourself with the sections and joints. Using the additional as-

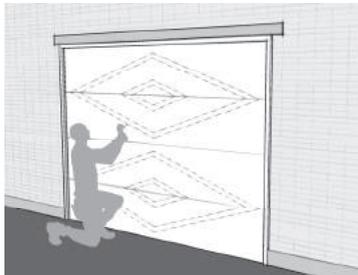


FIGURE 1

sembly instructions specific to your design, use a pencil and measuring tape and/or ruler to mark the outline of your pattern. Pre-marking the design on your garage door will allow you to mount each piece more quickly and easily. (Figure 1.)

METHOD OF ASSEMBLY

ATTACH: Working with your garage door down; you will start with the bottom door panel and work your way up the garage door from bottom to top. You will need some blocking and tape on hand for this phase of installation. An additional pair of hands will also be helpful, particularly for larger kits. Locate the pieces of your kit for the bottom panel. Using the included adhesive, run a zig-zag of adhesive on the back of your first piece. Following your guidelines, press the piece to your garage door. Secure it temporarily using tape and blocking to support the

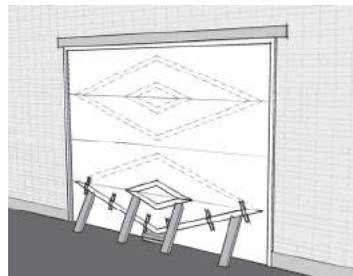


FIGURE 2

piece firmly against the door. (Figure 2.) Allow the molding of the first panel to cure before starting the next panel. Work your way up the garage door in this method, making sure to locate your molding pieces to allow for correct operation of your door. Continue alternating installation with curing time until all sections are complete.

OPTIONAL: If your door has a solid core, you may wish to supplement the adhesive with nails. Pre-drill holes for your nails to avoid splitting and nail the moldings at a minimum of 16" on center at least 1/2" from the edge of the product.

FINISHING YOUR KIT

JOINTS: if your kit comes in sections due to shipping size limitations, we have included a special caulk for use at the joints between pieces. This caulk has expansion and contraction

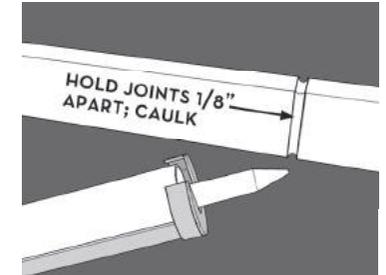


FIGURE 3

properties chosen specifically for the movement of the joint between molding pieces. Following the manufacturer's instructions, make sure that each joint is clean and dry before caulking. Hold each piece 1/8" apart when mounting. (See Figure 3.)

FINISH: Each kit piece comes pre-primed with a latex primer. For final paint, use a high quality, exterior latex paint. We recommend Sherwin-Williams Emerald Exterior Acrylic Latex or similar. You may wish to paint the surface of your garage door in addition to the moldings, and we recommend this same paint for application on garage doors as well. Do not use oil-based paints or spray paint on your kit.

OPTIONAL: You may wish to complete your kit by caulking along the edges of the molding where they meet the surface of your garage door. We recommend that you do this prior to painting and use a paintable caulk that is specifically designed for outdoor use.